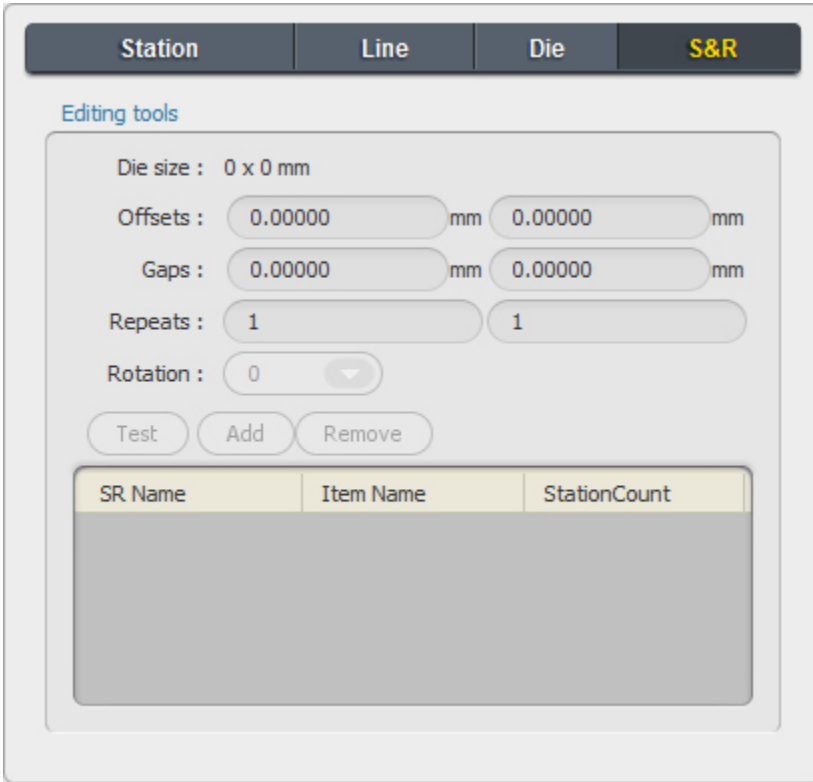


# S&R tab

The **S&R** (Step and Repeat) tab lets you add new stations to the list.

To activate this tab, you must select a single pattern in the **Current Item** list of the **Input file** pane. For more information about the **Input file** pane, see [Input file pane](#).



<b>Offsets</b>	Offsets of the first repeat pattern from the bottom-left corner of the sheet.
<b>Gaps</b>	Vertical and horizontal space between each repetition of the pattern. It can be negative for overlaps.
<b>Repeats</b>	Number of times the pattern is repeated vertically and horizontally.
<b>Rotatation</b>	Orientation of the pattern for the repeats: <b>0</b> (no rotation), <b>90</b> , <b>180</b> , or <b>270</b> .
<b>Test</b>	Show the results of the step-and-repeat settings in the <b>Preview</b> pane without adding them to the current item.
<b>Add</b>	Add the step-and-repeat settings to the current item.
<b>Remove</b>	Delete the step-and-repeat settings from the current item.